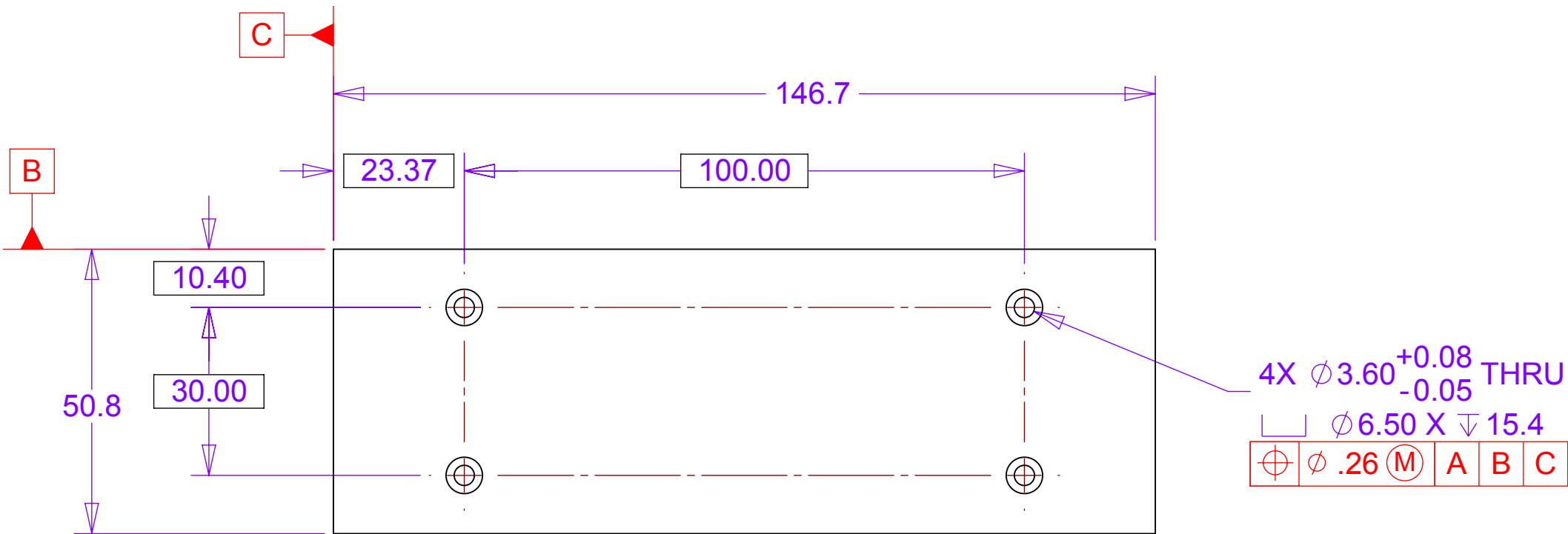
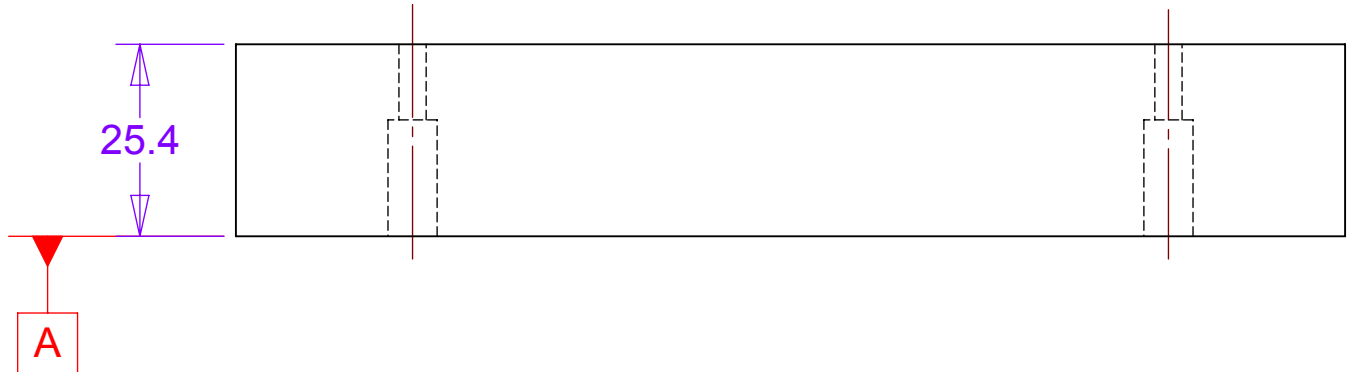
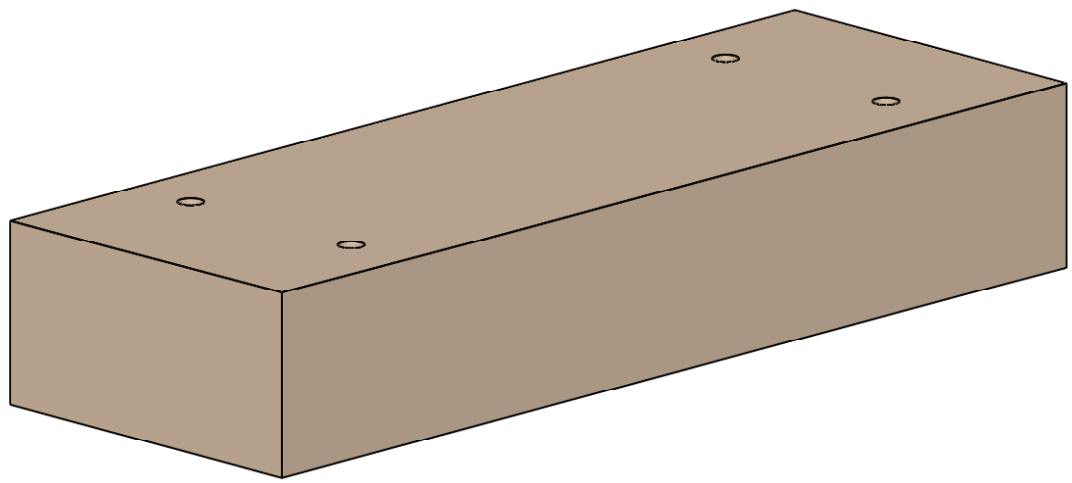


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REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		

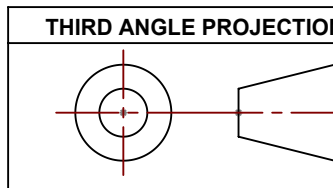


MATERIAL: Aluminum 6061-T6

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<div>HYTEC, INC</div>				
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001				ANGULAR .X = +/- .30" .XX = +/- .15"		TITLE PHENIX CENTRAL UPGRADE FVTX DETECTOR STATION 2,3,4 THERMAL MOUNT PLACEMENT JIG RISER		
FINISH			SIGNATURE	DATE	DWG. NO. 111-PHX-01-5218		SIZE D	SHEET NO. 1 of 1
		Designer	Roger L. Smith	5/20/2010				
		Drawn	Roger L. Smith	5/20/2010				
		Checked	Walt Sondheim	5/25/2010				
		Engineer	RJ Ponchione	5/20/2010				
PART NO. 111-PHX-01-5218-1		Approved	Walt Sondheim	5/25/2010	SCALE 1:1		REVISION	

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